

## DMD/342/2015

4<sup>th</sup> November, 2015

Boris Bastic Executive Director Enikon (T) Ltd P. O. Box 4703 Dar es Salaam

## RE: TANK S5&S6 REFURBISHMENT PROJECT HSSEQ PERFOMANCE

Dear Sir,

Enikon (T) Ltd acted as EPC-contractor for TIPER – Tanzania International Petroleum Reserves Ltd in Dar es Salaam (National Oil Company of Tanzania), revamping 2 (two) existing tanks S-5 & S-6 for storage of hydrocarbons.

Tank diameter: 54,87m

Tank height: 16,5m

Enikon have executed repair & adjustment works on the tanks to be equipped with Aluminium Dome Roofs all in accordance with API 650.

## Main tasks:

- Tank bottom plates replaced.
- Both tank lifted by using jacking system (in total 420 T was lifted with on lift per tank)
- Annular plates replaced.
- Concrete foundation repaired.
- Wind girder replaced.
- Partly shell plates replaced.
- Aluminium Dome roof installation.
- Additional tank upper shell stiffeners installed with additional secondary wind girder.
- Sandblasted and painted internally and externally.
- Installation of new fire fighting system.
- Installation of new process piping (14")
- Installation main manifold (14")



During two years the entire project safety conduct of Enikon was on the highest level with respect to TIPER HSSEQ policies and procedures.

Safety Record:	Safety	Record	
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No. of accidents with loss time injury

0

No. of working days at TIPER

730

No. of working days without accident

730

Total No. of injuries occured per million hours (T.R.I.R)

0

Your Sincerely,

Paulo Mnzava

**Deputy Managing Director** 

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